



Dart Hawkesbury
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D4695-3

Job Sheet 167152



Part No: D4695-3

Job Qty: 10 ea

Part Name: Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	10 Ea		11/9/17	0.00	0.00	Start Up Waterjet1	SC
100	Waterjet	10 pcs		11/9/17	0.00	1.49	Waterjet1	SC
110	QC	10 pcs		11/9/17	0.00	0.00	QC2	SC DAS
120	QC	10 pcs		11/9/17	0.00	0.00	QC8	38
130	Brake NC	10 pcs		11/9/17	0.09	1.22	Brake NC 2	DAS 9-89 SL
150	QC	10 pcs		11/9/17	0.00	0.00	QC5	38
160	HandFinish	10 pcs		11/10/17	0.00	1.22	HandFinish1	BEB 7/12/15
180	QC	10 pcs		11/10/17	0.00	0.00	QC7	38
190	Packaging	10 pcs		11/10/17	0.00	0.00	Packaging3	Stylus SL
200	QC21-SA	10 Ea		11/10/17	0.00	0.00	QC21	DAS 21 DEC 18 017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040 5010884	9	72	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval ☐
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Description Work Order Dev	Disposition	Completed By
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Job No: 167152

Mfg Date: 12/10/17

Start up Operation

D4695-3

Revision: 3

Operation: 3

Change No: 3

PART NO: 3

QC / QA Coordinator Approval

ad hand / Supervisor Approval Verification

Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Pre ☐ Ber ☐ Cer ☐ Cre ☐ Cri ☐ Cut ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____				

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